

Physical properties PC natur

Properties	Test methods	Units	Values
Colour	-	-	Natural (clear, translucent)
Density	ISO 1183-1	g/cm ³	1.20
Water absorption: after 24/96 h immersion in water of 23°C	ISO 62	mg	13 / 23
	ISO 62	%	0.18 / 0.33
at saturation in air of 23°C / 50% RH	-	%	0.15
at saturation in water of 23°C	-	%	0.40
Thermal Properties			
Melting temperature (DSC, 10° C/min.)	ISO 11357-1/-3	°C	-
Glass transition temperature (DSC, 20°C/min)	ISO 11357-1/-2	°C	150
Thermal conductivity at 23°C	-	W/(K.m)	0.21
Coefficient of linear thermal expansion: average value between 23 and 60°C	-	m/(m.K)	65 x 10 ⁻⁶
average value between 23 and 100°C	-	m/(m.K)	65 x 10 ⁻⁶
Temperature of deflection under load: method A: 1.8 MPa	+ ISO 75-1/-2	°C	130
Max. allowable service temperature in air: for short periods	-	°C	135
continuously: for 5'000 / 20'000 h	-	°C	130 / 120
Min. service temperature	-	°C	-50
Flammability: „Oxygen Index“ according to UL 94 (3 / 6 mm thickness)	ISO 4589-1/-2	%	25
	-	-	HB / HB
Mechanical Properties at 23°C			
Tension test:			
tensile stress at yield / tensile stress at break	+ ISO 527-1/-2	MPa	74 / -
	++ ISO 527-1/-2	MPa	74 / -
Ttensile strength	+ ISO 527-1/-2	MPa	74
tensile strain at yield	+ ISO 527-1/-2	%	6
tensile strain at break	+ ISO 527-1/-2	%	> 50
	++ ISO 527-1/-2	%	> 50
tensile modulus of elasticity	+ ISO 527-1/-2	MPa	2400
	++ ISO 527-1/-2	MPa	2400
Compression test:			
compressive stress at 1 / 2 / 5% nominal strain	+ ISO 604	MPa	21 / 40 / 80
Charpy impact strength - unnotched	+ ISO 179-1/1eU	kJ/m ²	no break
Charpy impact strength - notched	+ ISO 179-1/1eA	kJ/m ²	9
Ball indentation hardness	+ ISO 2039-1	N/mm ²	120
Rockwell hardness	+ ISO 2039-2	-	M75
Electrical Properties at 23°C			
Electrical strength	+ IEC 60243-1	kV/mm	28
	++ IEC 60243-1	kV/mm	28
Volume resistivity	+ IEC 60093	Ohm.cm	> 10 ¹⁴
	++ IEC 60093	Ohm.cm	> 10 ¹⁴
Surface resistivity	+ IEC 60093	Ohm	> 10 ¹³
	++ IEC 60093	Ohm	> 10 ¹³
Relative permittivity ε _r : - at 100 Hz	+ IEC 60250	-	3
	++ IEC 60250	-	3
- at 1 MHz	+ IEC 60250	-	3
	++ IEC 60250	-	3
Dielectric dissipation factor δ tan: - at 100 Hz	+ IEC 60250	-	0.001
	++ IEC 60250	-	0.001
- at 1 MHz	+ IEC 60250	-	0.008
	++ IEC 60250	-	0.008
Comparative tracking index (CTI)	+ IEC 60112	-	350 (225)
	++ IEC 60112	-	350 (225)

+ : Values for dry material
++ : Values for up to saturation
in air of 23 °C / 50%
RF material stored (mostly
derived from large)

This table is a valuable help in the
choice of a material. The data
listed here fall within the normal
range of products properties, but
they should not be used to
establish material specification
limits nor used alone as the basis
of design.

Note: 1 g/cm³ = 1000 kg/m³; 1 Mpa = 1 N/mm²; 1 kV/mm = 1 MV/m.